

iCoat-5 SERIES

HIGH PRECISION SELECTIVE CONFORMAL COATING MACHINE

Product Description

ANDA's iCoat-5 is a high-speed precision selective conformal coating machine that's designed to deliver the highest quality in accuracy and precision for automated batch or in-line conformal coating processes. Ideal for automating high volume/throughput or high mix low volume (HMLV) coating processes. Suitable for panelized or palletized printed circuit board assemblies (PCBAs) and large area coating applications.

- Running accuracy of \pm 0.02 mm (20 μ m) (\pm 0.0007")
- Five axes of movement (X,Y,Z,U rotation) and 35° tilt
- Single head turret design supporting up to three selective conformal coating valves that can be arranged in a variety of different nozzle configurations



Single head turrent (two valves



Single head turrent (three valves



Precision conformal coating for PCBA's



Selective conformal coating of components and IC pins

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Specifications:

ystem Specifications	iCoat-5 Series High Precision Selective Conformal Coating Mach	
	iCoat-5	iCoat-5L
Board Handling		
Standard Work Area	X 450 mm (17.71") Y 450 mm (17.71") Z 100 mm (3.93")	X 580 mm (22.83") Y 580 mm (22.83") Z 100 mm (3.93")
Min. Conveyor Width	50 mm (1.96")	50 mm (1.96")
Max. Conveyor Width	450 mm (17.71")	580 mm (22.83")
Max. Component Height	± 90 mm (3.54")	
PCB Edge Clearance	≥ 5 mm (≥ 0.19")	
Process Flow	L to R (Standard), R to L (Optional)	
Max. Conveyor Load	4 kg/m (9 lbs) [Standard], 10 kg/m (22 lbs) [Optional] with even distribution	
Max. Conveyor Speed	13 m/min	
Conveyor Height	$900 \pm 20 \text{ mm} (35.43" \pm 0.79")$	
Conveyor Width Adjustment	Motorized	
Operation		
Gantry System	Servo Motors & Ball Screw	
XY Max. Speed	800 mm/s	
XY Acceleration	0.8 g with smooth control	
XYZ Repeatability	± 0.02 mm (±0.0007")	
Valve Configuration	Triple Valves with Front Two Valves Tilt	
Spray Width	2 - 30 mm (0.078" - 1.18")	
Rotation	360° (±180°)	
Tilt	35°	
Facility		
Footprint	L 900 mm (33.43") W 1300 mm (51.18") H 1675 mm (65.94")	L 1010 mm (39.76") W 1360 mm (53.54") H 1675 mm (65.94")
Weight	~570 kg (~1257 l bs)	~580 kg (~1278 lbs)
Min. Air Supply	≥ 0.4 MPa (≥ 60 psi, 4 Bar)	
Exhaust Requirement	15 m ³ /min (500 CFM)	
Input Power	AC 220 V 50/60 Hz	
Rated Power	2.4 kW	
Standard Compliance	SMEMA, IPC, CE	
Interface		
Controller	IPC & KMM	
os	Windows OS	
Software	Anda Software	
Programming	File Transfer & On-board Programming	

Standard Features

- Steel structure smooth motion platform
- Stainless steel interior
- Hatch door with observation window
- Adjustable height pivoting computer arm
- Fluorescent inspection lighting (UV black light)
- Auto dipping and purging waste collection
- Programmable valve cleaning
- Board presence sensors
- PCB clamping system
- Unlimited program storage
- USB communication ports
- Light tower beacon
- ESD grounding

Optional Features

- CCD visual camera
- Dispense needle calibration sensor
- Inline material metering
- Material changeover (manual)
- Material level detection (low fluid level scale)
- Material tank AMSE certified: 1 / 3 / 5 / 10 gal
- Barcode or 2D code scanner
- Non-contact laser height sensor
- Multi-stage or multi-zone conveyor
- Pre-queue board station
- Return conveyor (underneath)
- Dual lane



